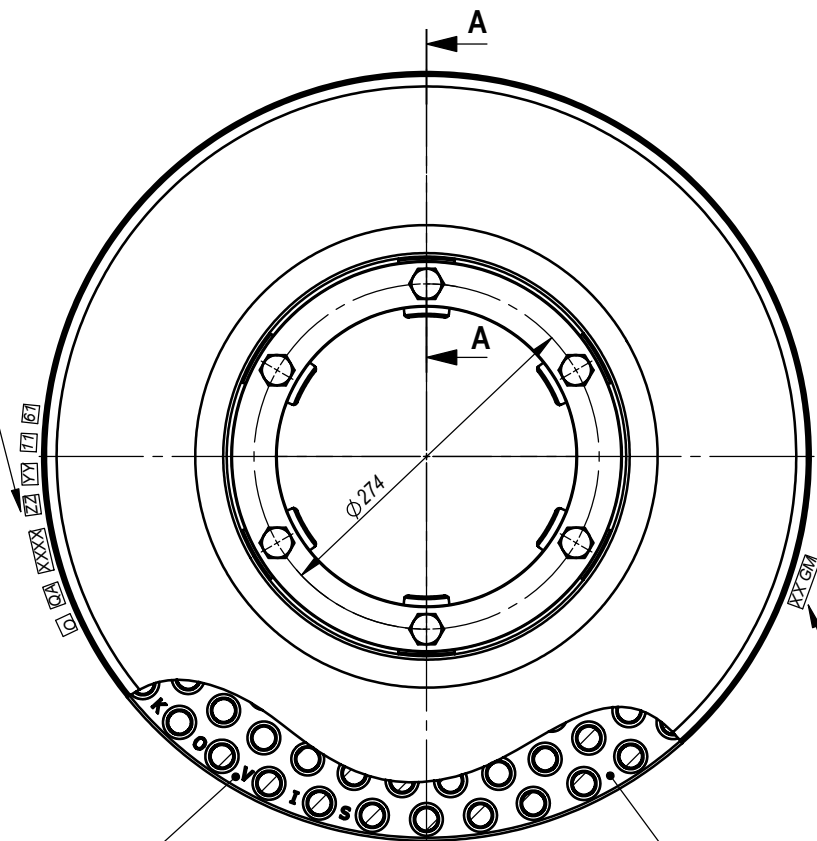


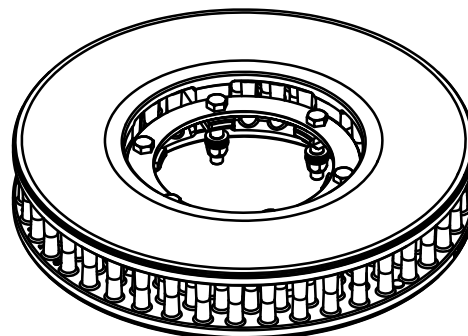
61 11 : DIMENZIJA ZAVORNEGA DISKA / BRAKE DISC DIMENSIONS
YY : MESEC IZDELAVE / MONTH OF PRODUCTION
ZZ : LETO IZDELAVE/YEAR OF PRODUCTION
XXXX : ZAPOREDNA ŠTEVILKA ZAVORNEGA DISKA / BRAKE DISC SERIAL NUMBER
QA : PREVZEM QA/QC KOVIS/ INSPECTION QA/QC KOVIS STAMP
O : OPCIJA - ZIG PREVZEMNEGA ORGANA / OPTION - CUSTOMER STAMP



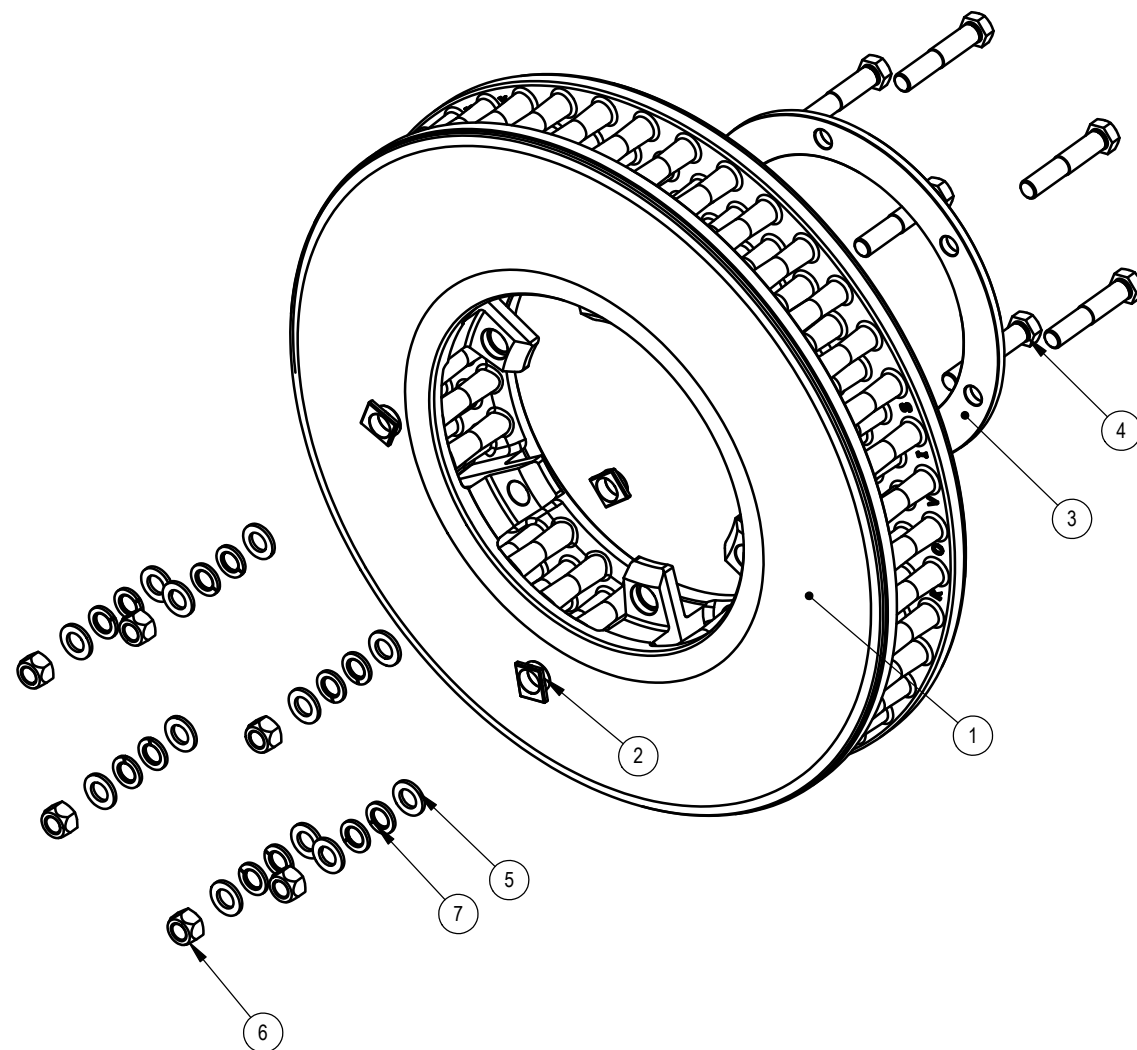
NAPIS LIVARNE / FOUNDRY DESIGNATION
IZBOČENO / EMBOSSED 1,5 mm
VIŠINA / HEIGHT 12 mm

NEURAVNOTEŽITEV: / IMBALANCE:






- **NAJVEČJI DOVOLJENI PREOSTANEK NEURAVNOTEŽITVE 6 gm PRI 1000 min-1**
- **MAX. PERMITTED IMBALANCE VALUE IS 6 gm AT1000 rpm.**



ODLITEK OBRUŠEN, SPESKAN IN TEMELJITO OČIŠČEN/
CASTING TO BE GRINDED, SAND-BLASTED AND CAREFULLY CLEANED.

[illegible]

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL
1	KE-01-01-36-01	BRAKE PLATE OZ610/317/110 TJK 1 273-6x21	1	G42CrMo4
2	KE-100-02-03-02	HEAVY WASHER 26x30 D21	3	42CrMo4
3	KE-03-10	RING S355 310/238x8 B 274-6x17	1	S355 J2 G3
4	KE-100-01-03-04	HEX FIT BOLT M16x90 8.8 A2F KOVIS	6	
5		WASHER A17 ISO 7089 300 HV A2F	12	
6		NUT M16 ISO 7042 10 A2F	6	
7		WASHER A16 DIN 127 A2F	12	

ZONE		REV.		DESCRIPTION		DATE		APPROVED	
A		A		FIRST EDITION / PRVA IZDAJA		9.11.2011		D.DERŽIČ	
		FINISH:  6.3  3.2  1.6		CASTING TOLERANCES ISO 8062-CT10		DIMENSIONS WITHOUT TOLERANCES EN ISO 2768-mK		DO NOT SCALE DRAWING	
								REVISION A	
								Designation acc. EN 14535-1 :	
								EN14535-1 1 2 C V S 610 317 110 0 0 KOVIS MP2712	
NAME		SIGNATURE		DATE		POSITION		TITLE:	
DRAWN D.DERŽIČ				9.11.2011				BRAKE DISC OZ610/317/110 TJK 1 274-6x21	
CHK'D									
APPV'D I.SMOLEJ				9.11.2011					
Q.A M.VOLK				9.11.2011					
				The reproduction, distribution and utilization of this document as well as the communication of its contents to others without explicit authorization is prohibited. MATERIAL: G42CrMo4 +QT2 acc. KOVIS TN14/09		DWG NO.		K-1-11-39-00	
				WEIGHT: 109.30 kg		SCALE: 1:5		SHEET: 1 OF 1	
								A3	