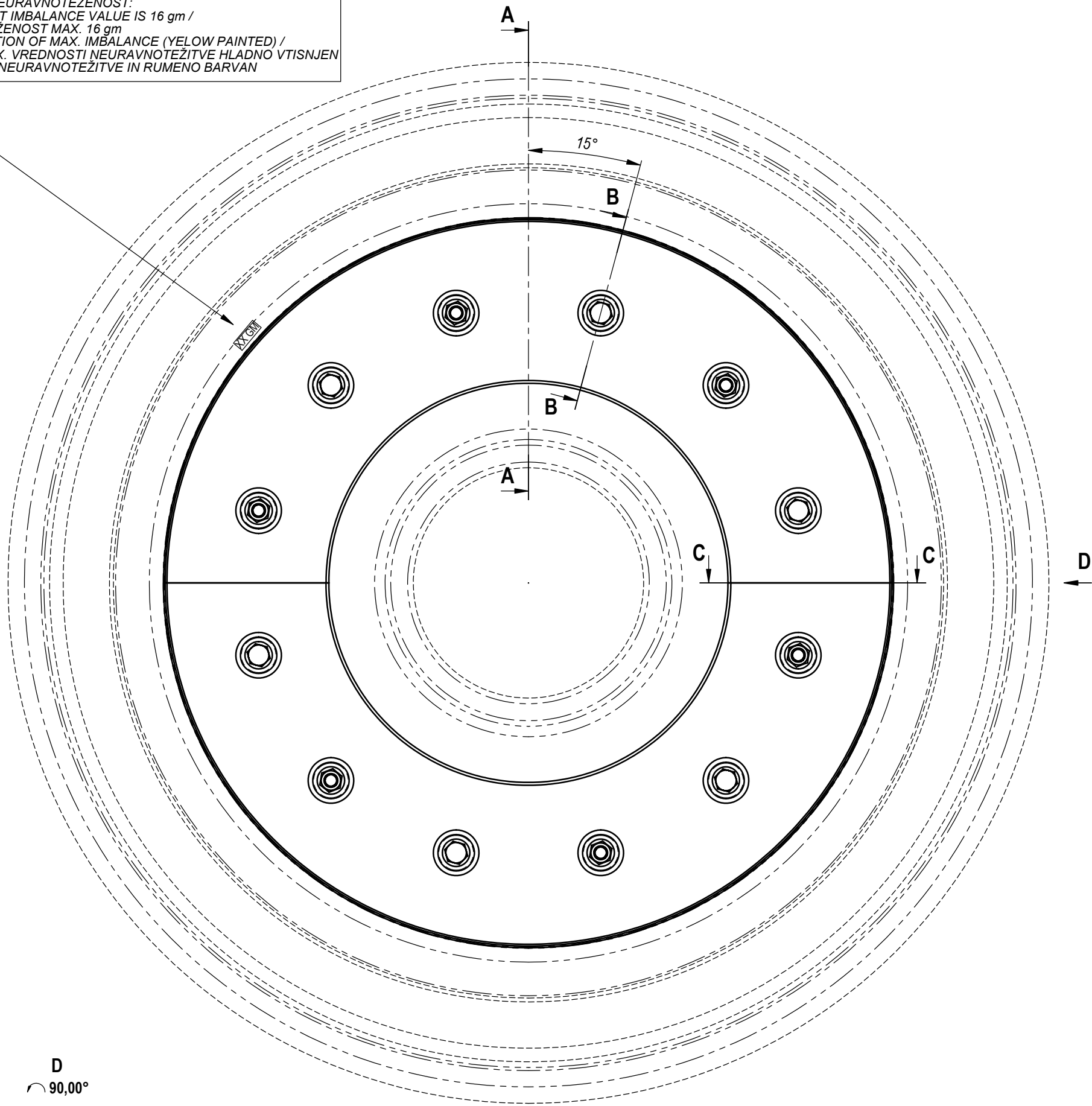
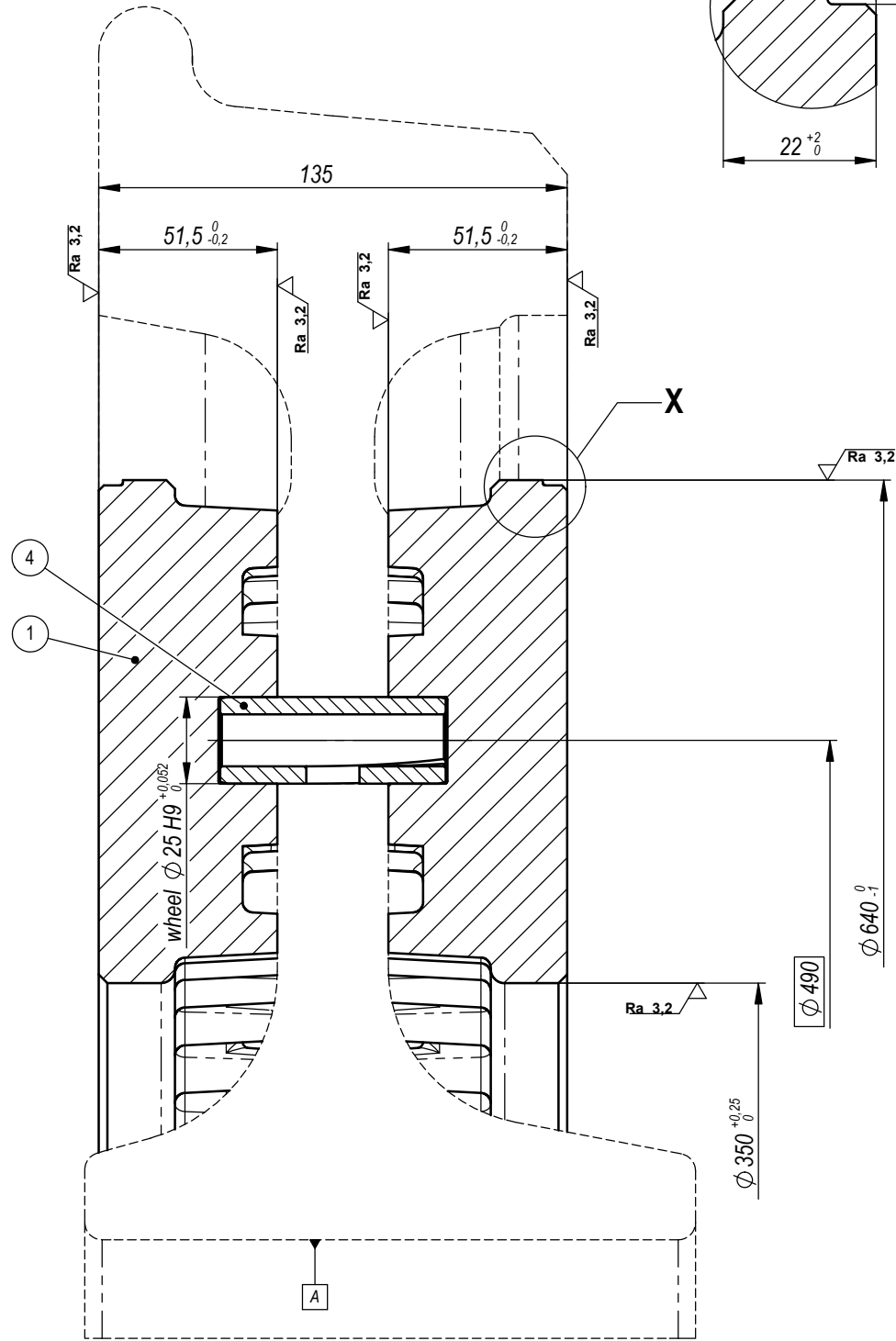


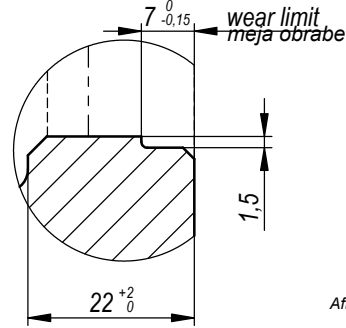
IMBALANCE / NEURAVNOTEŽENOST:
- MAXIMUM REST IMBALANCE VALUE IS 16 gm /
- NEURAVNOTEŽENOST MAX: 16 gm
- ON THE LOCATION OF MAX. IMBALANCE (YELOW PAINTED) /
- NA MESTU MAX. VREDNOSTI NEURAVNOTEŽITVE HLADNO VTISNJEN
PREOSTANEK NEURAVNOTEŽITVE IN RUMENO BARVAN



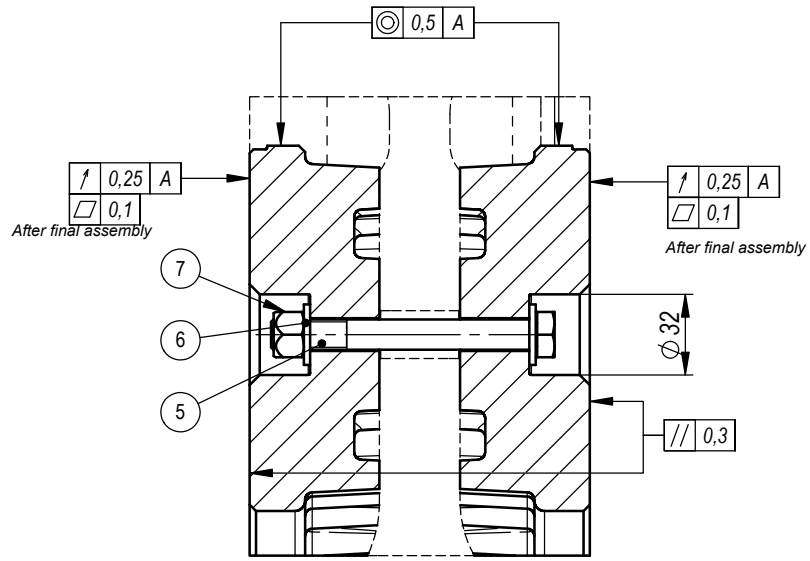
A-A
1:2



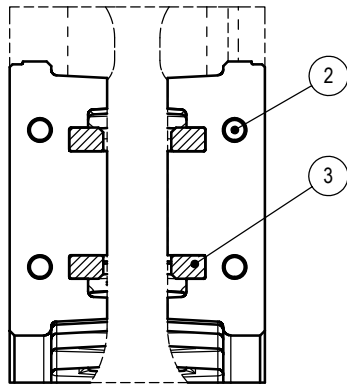
DETAIL X
1:1



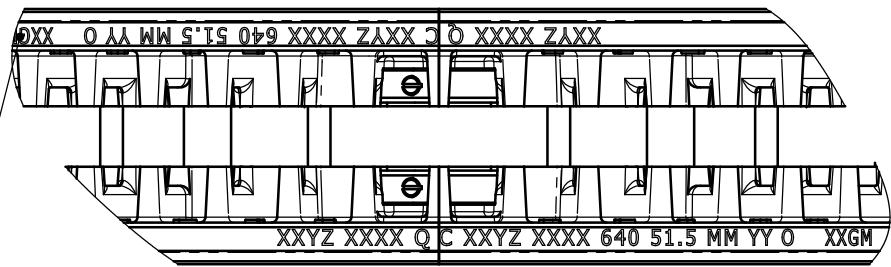
B-B
15,00°
1:3



C-C
90,00°

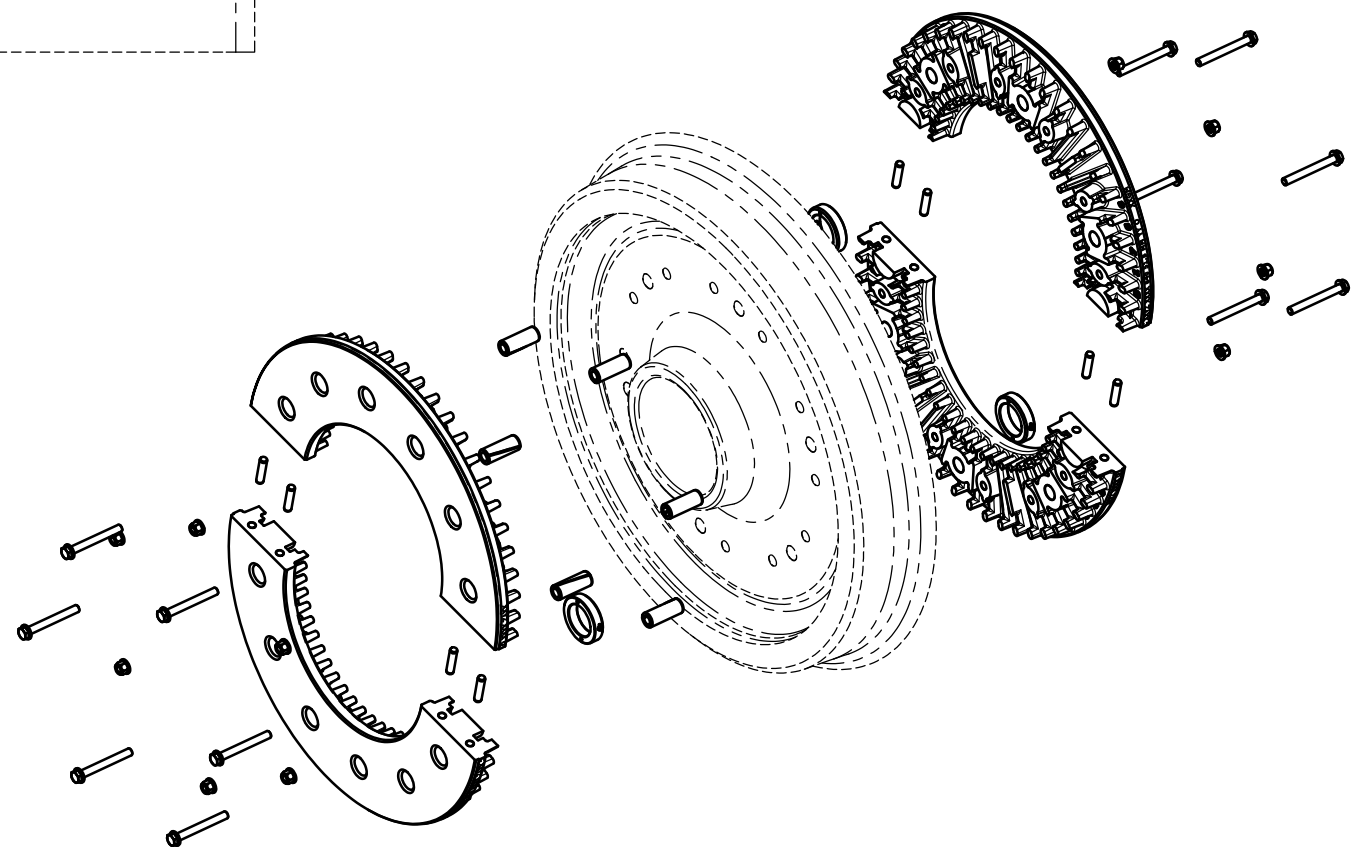


D
90,00°







DESIGNATIONS, COLD STAMPED / OZNAKE, HLADNO VTISNJENO:
- XXXYZ: CHARGE NUMBER OF BRAKE PLATE / SARŽA PLOŠČE
- 0001: BRAKE DISC SERIAL NUMBER / SERIJSKA ŠTEVILKA DISKA
(BOTH PLATES ON 1 SIDE OF WHEEL HAVE THE SAME SERIAL NUMBER)
(OBE PLOŠČI NA 1 STRANI KOLESA MORATA IMETI ISTO SERIJSKO ŠTEVILKO)
- QC: KOVIS QA/QC APPROVAL STAMP / QA/QC ŽIG
- XXXYZ: OTHER BRAKE PLATE CHARGE NUMBER / SARŽA PLOŠČE
- 0001: BRAKE DISC SERIAL NUMBER / SERIJSKA ŠTEVILKA DISKA
- 640: BRAKE DISC EXTERNAL DIAMETER / ZUNANJJI PREMER DISKA
- 51,5: BRAKE PLATE THICKNESS / ŠIRINA PLOŠČE
- MM: MONTH OF PRODUCTION / MESEC PROIZVODNJE
- YY: YEAR OF PRODUCTION / LETO PROIZVODNJE
- 0: OPTIONAL-INSPECTION BODY TAKE OVER STAMP / OPCIJA; ŽIG PREVZEMNEGA ORGANA

NOTES / OPOMBE:
- BOLTS M12 MOUNTED DIAGONALLY AND OPPOSITE DIRECTED /
VIJAKI M12 DIAGONALNO IN ISTOSMERNO OBRNUENO MONTIRANI.
- TIGHTENING TORQUE PER M12 BOLTS IS 95 ± 5 Nm /
MOMENT PRIVITJA VIJAKOV M12 JE 95 ± 5 Nm.
- ALL THREADS TO BE LUBRICATED WITH MOLYKOTE D321 SPRAY OR SIMILAR / VSE NAVOJE MAZATI Z MOLYKOTE D321 (ALI PODOBNIM) SPREJEM
- CONTACT SURFACES BETWEEN BOLT-WASHER-PLATE-WHEEL-PLATE-WASHER-NUT ARE NOT LUBRICATED, JUST CLEANED /
NASEDNE PОВRŠINE MED VIJAKOM-PODLOŽKO-PLOŠČO-KOLESOM-PLOŠČO-PODLOŽKO-MATICO SE NE MAŽEJO, LE OČISTIJO
- NUT M12 POSITION ON BOLTS MARKED WITH RED LINE (RAL 3020) /
POZICIJO MATIC M12 NA VIJAKIH OZNAČITI Z RDEČO ČRTO (RAL 3020)
- ALL MACHINED SURFACES ANTI-CORROSIVE PROTECTED /
VSE OBDELANE PОВRŠINE ZAŠČITITI Z PROTİKOROZIVNIM SREDSTVOM



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	MP	QTY.
1	KE-01-06-42-01	BRAKE PLATE KD640/350/51,5 VSG 0 490	EN-GJL-250	2758	4
2		PARALLEL PIN 12x50-h6 ISO 8734		491	8
3		ADJUSTING RING 55 DIN 705 A Fe A2F KOVIS		7165	4
4	KE-05-08	ELASTIC BUSH Ø 25 x 65	55Si7	5452	6
5		BOLT M12x105 ISO 4014 10.9		2756 alt. 13044	12
6		WASHER A13 ISO 7089 300 HV		1119 alt. 13102	24
7		NUT M12 ISO 7042 10		13031	12

ZONE	REV.	DESCRIPTION	DATE	APPROVED
B	B	CONNECTING ELEMETS DESIGNATIONS CHANGED / SPREMEMBA NAZIVOV VEZNIH ELEMENTOV	10.7.2017	D.DERŽIČ

		FINISH:		CASTING TOLERANCES ISO 8062-CT10		DIMENSIONS WITHOUT TOLERANCES EN ISO 2768-mK		DO NOT SCALE DRAWING WBS acc. EN 14535-2 : EN14535-2 _ C V S 640 350 51,5 25 490 KOVIS MP2757		REVISION B	
											
NAME		SIGNATURE		DATE		POSITION		MP		TITLE:	
DRAWN D.DERŽIČ				24.7.2015				2757		BRAKE DISC KD640/350/51,5/135 VSG 0 490	
CHKD				24.7.2015		The reproduction, distribution and utilization of this document as well as the communication of its contents to others without explicit authorization is prohibited.					
APPVD I.SMOLEJ				24.7.2015							
Q.A S.M. BRCE				24.7.2015							
						MATERIAL:		DWG NO.			
						BOM		K-1-15-38-00		A2	
						WEIGHT: 107,40 kg		SCALE: 1:4			