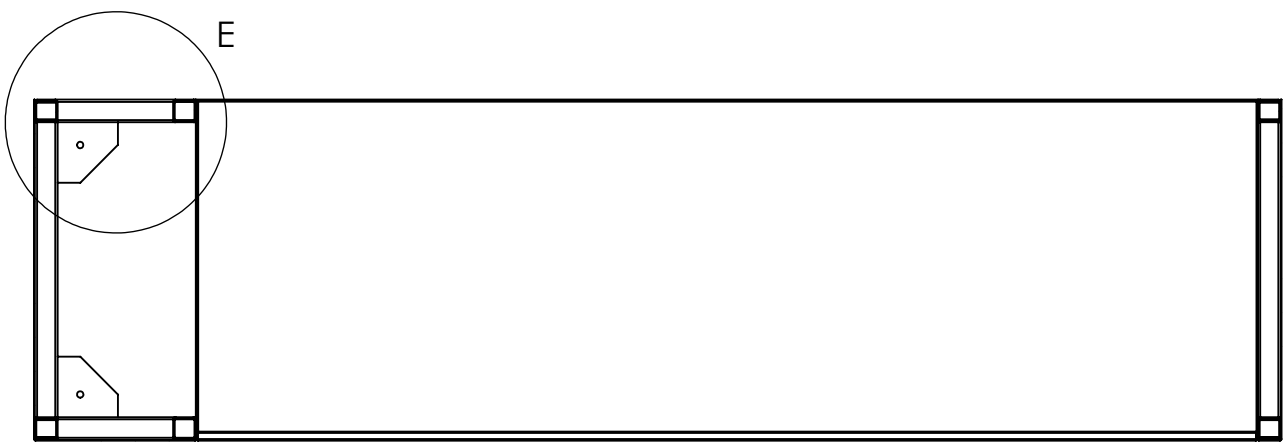
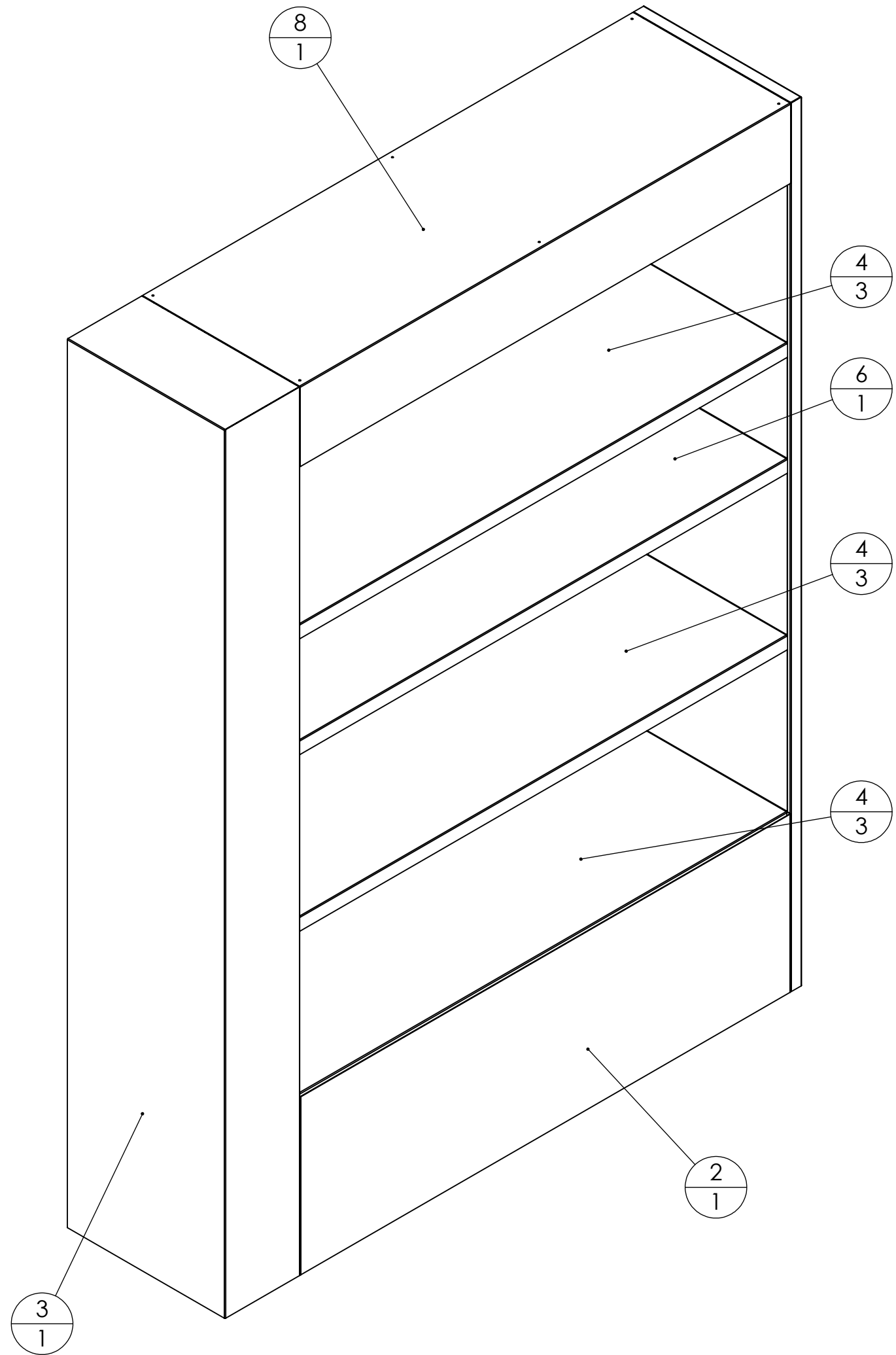
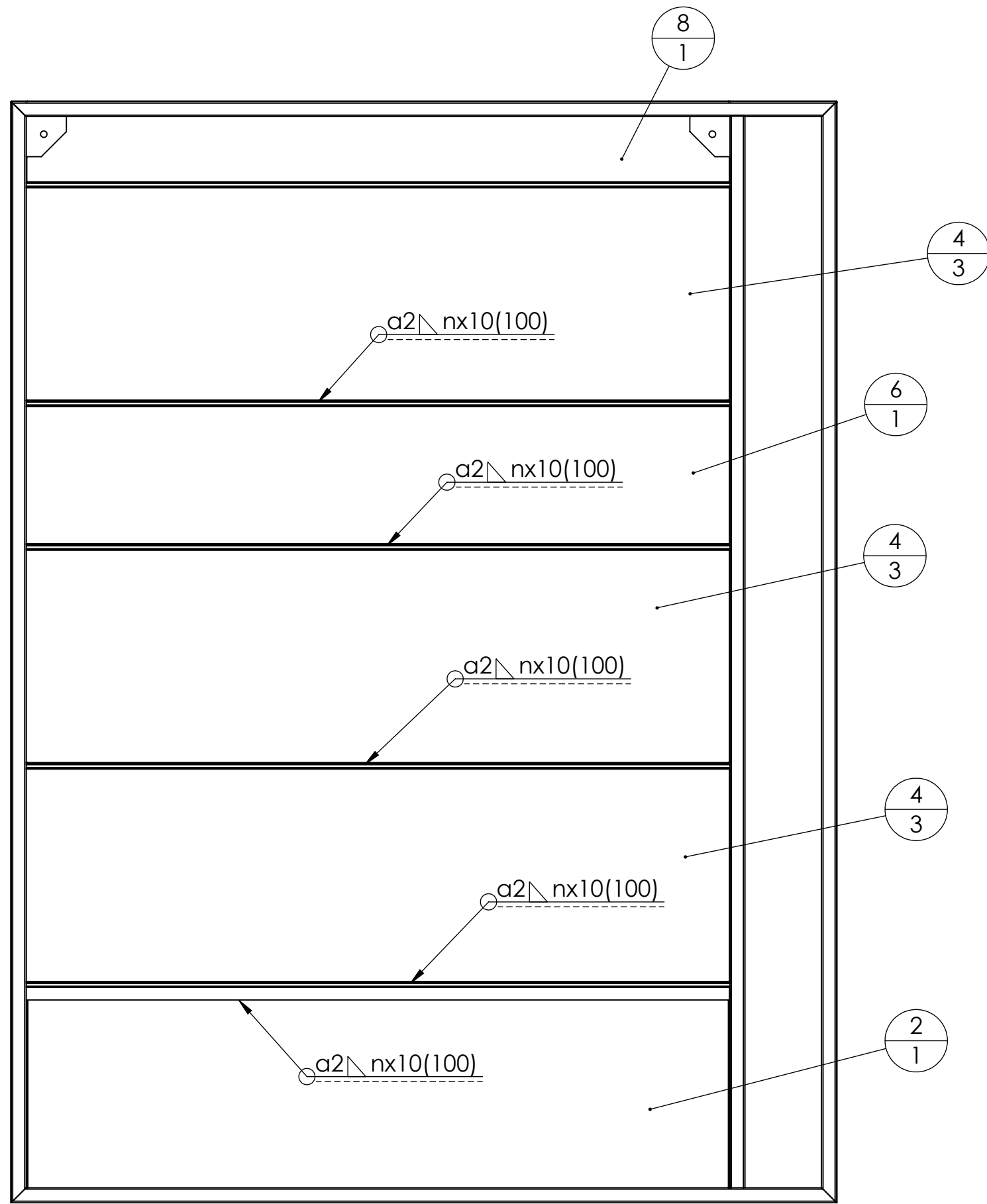
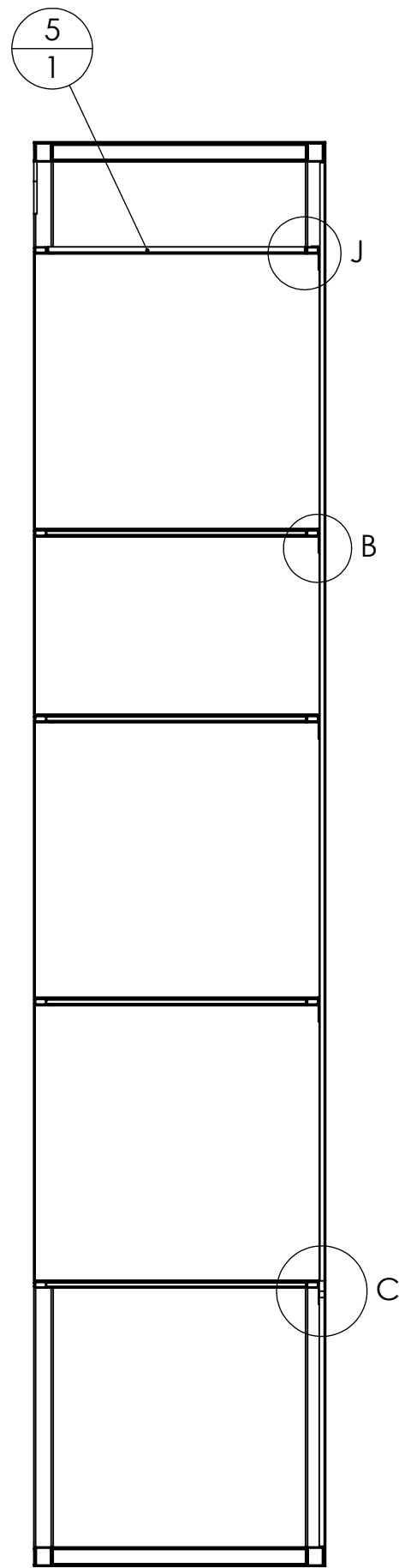
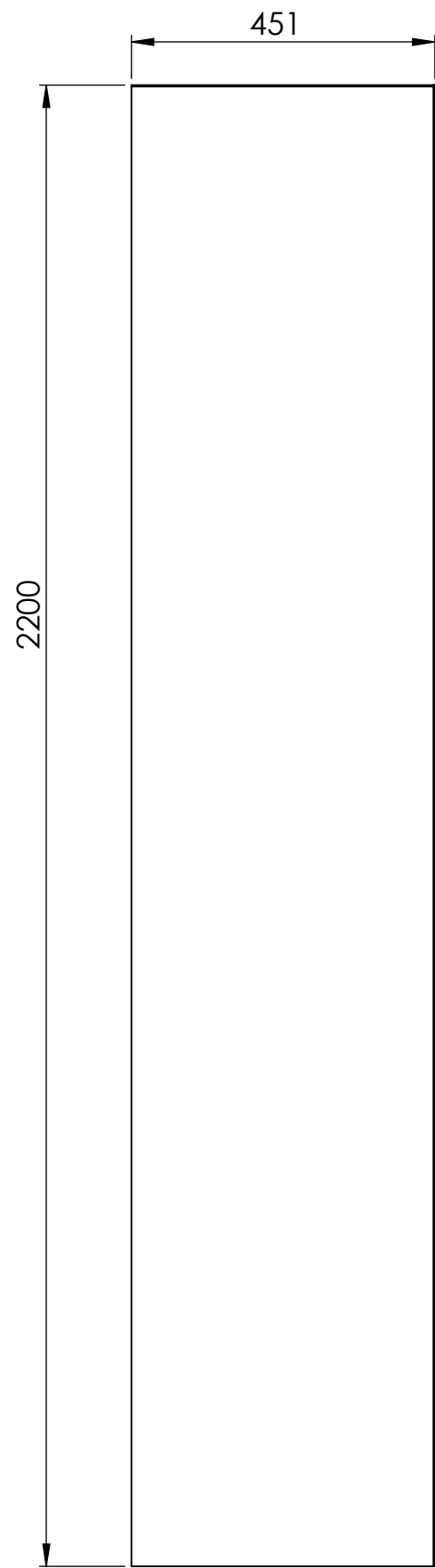
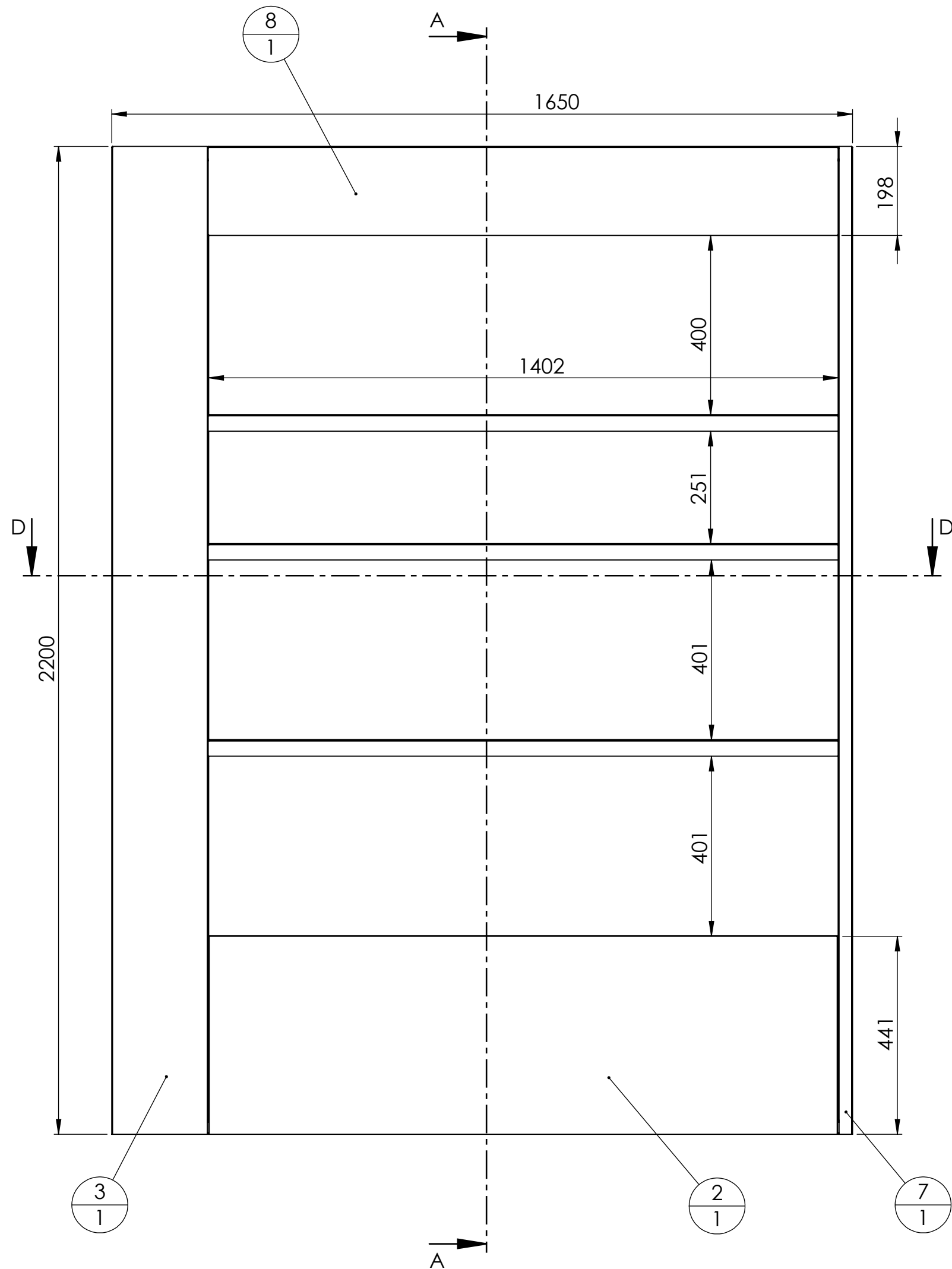
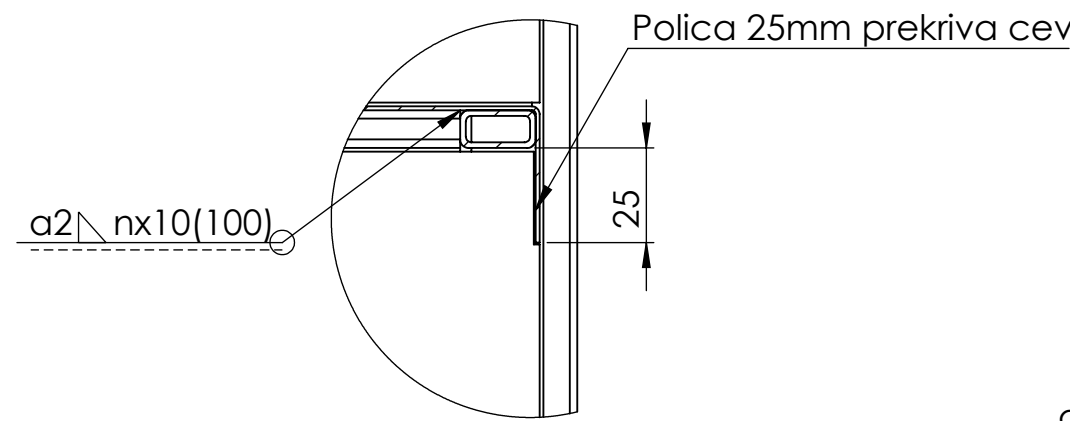
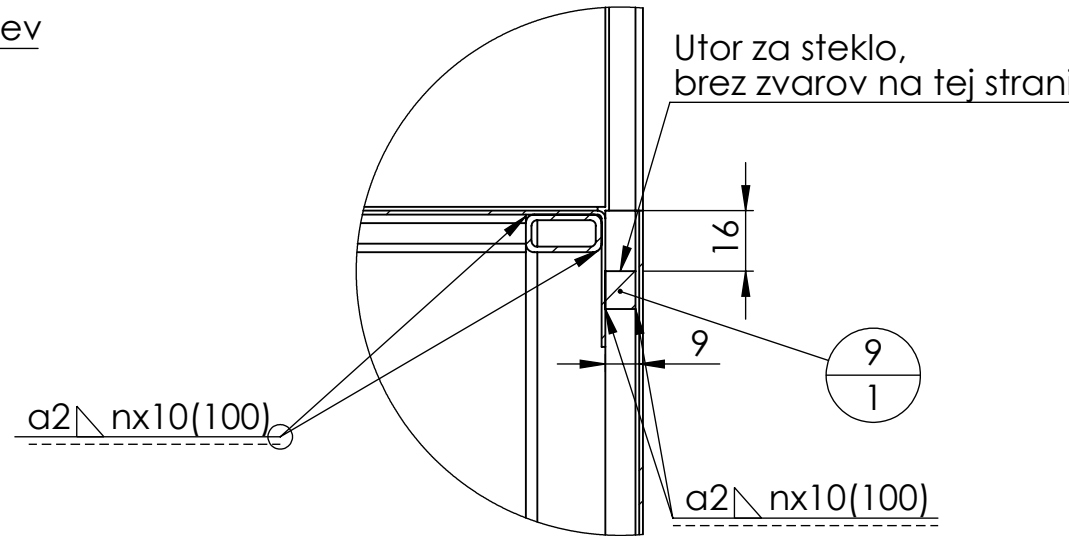




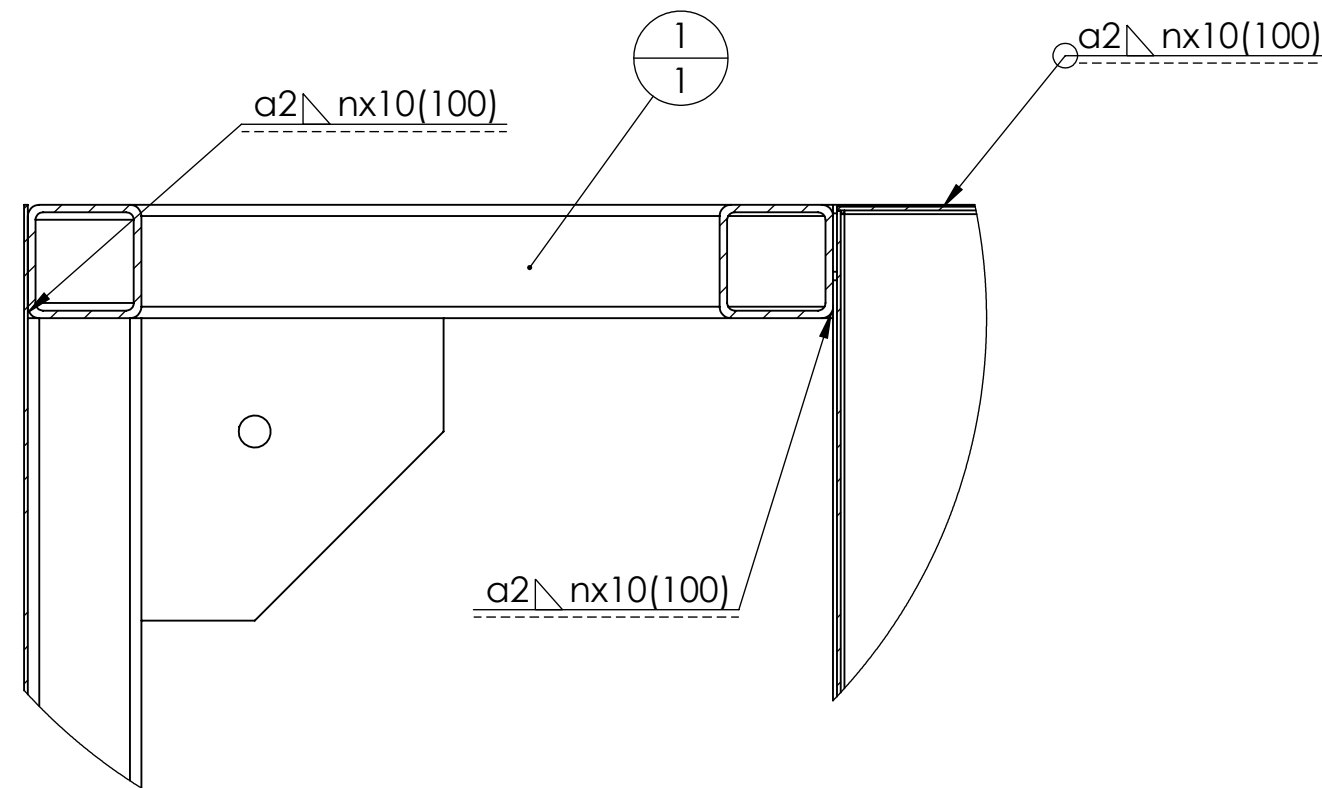
SECTION D-D



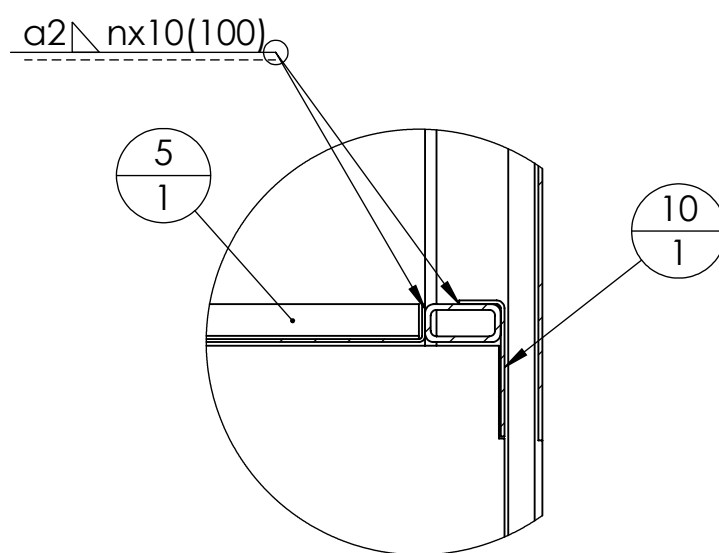
DETAIL B
SCALE 1 : 2



DETAIL C
SCALE 1 : 2



DETAIL E
SCALE 1 : 2



DETAIL J
SCALE 1 : 2

Vsi vidni zvari ravno pobrušeni in obdelani.
Brez varilnih obrizgov.
Brez ostrih robov.
Pazi na pravokotnost vitrine.
Čimveč zvarov na zadnji strani, da se ne vidijo spredaj.
Med pločevine in konstrukcijo se lahko nanese lepilo,
da zmanjša morebitne vibracije pločevine (lepilo primerno za prašno barvanje).
POZ. 8 je montažna.

10	1	Cover-Frame	1x46.4x1404	1.0037 (S235JR)	0.5	EN 10 025	VITRINA-V2-12656	
9	1	Reinforcement-Frame	8x10x1400	1.0037 (S235JR)	0.9	EN 10 025	VITRINA-V2-12646	A
8	1	Cover-Frame	1x647.4x1403	1.0037 (S235JR)	7.1	EN 10 025	VITRINA-V2-12653	
7	1	Cover-Frame	1x468.7x2228.4	1.0037 (S235JR)	8.5	EN 10 025	VITRINA-V2-12652	
6	1	Cover-Frame	1x749.2x1952.7	1.0037 (S235JR)	10.1	EN 10 025	VITRINA-V2-12651	
5	1	Cover-Frame	0.8x416.4x1421.4	1.0037 (S235JR)	3.7	EN 10 025	VITRINA-V2-12649	
4	3	Cover-Frame	1x899.2x2252.7	1.0037 (S235JR)	12.8	EN 10 025	VITRINA-V2-12648	
3	1	Cover-Frame	1x671.7x2411.4	1.0037 (S235JR)	12.3	EN 10 025	VITRINA-V2-12647	
2	1	Cover-Frame	1x441x1419.7	1.0037 (S235JR)	4.9	EN 10 025	VITRINA-V2-09472	
1	1	Regal-skelet			52.2		VITRINA-V2-02-12650	
Pos. Pcs.		Name	Dimensions	Material	Weight	Standard	Drawing	Rev.
Dimensions		Material		Standard/Supplier		Weight [kg]	Note	
						138.3		
CAD	Date	Name	Signature	Format	Units	Scale	Title Regal-komplet Subtitle	
Const.				A1	mm	1:10		
Draw.								
EWE								
Appr.							Sheet 1	
Standards Edges of undefined shape according to ISO 13715 Quality and inspection of welds EN 5817 D(C)				Tolerance H0.5 L0.5		Drawing No. VITRINA-V2-01-08661		Rev. A.1
General tolerance ISO 2768-mK EN ISO 13920-BF		Surface finishing		Surface protection		Ident No.		